

Article

A Novel Magnetic Actuation Scheme to Disaggregate Nanoparticles and Enhance Passage across the Blood–brain Barrier

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Abstract: The blood–brain barrier (BBB) hinders drug delivery to the brain. Despite various efforts to develop preprogrammed actuation schemes for magnetic drug delivery, the unmodeled aggregation phenomenon limits drug delivery performance. This paper proposes a novel scheme with an aggregation model for a feed-forward magnetic actuation design. A simulation platform for aggregated particle delivery is developed and an actuation scheme is proposed to deliver aggregated magnetic nanoparticles (MNPs) using a discontinuous asymmetrical magnetic actuation. The experimental results with a Y-shaped channel indicated the success of the proposed scheme in steering and disaggregation. The delivery performance of the developed scheme was examined using a realistic, three-dimensional (3D) vessel simulation. Furthermore, the proposed scheme enhanced the transport and uptake of MNPs across the BBB in mice. The scheme presented here facilitates passage of particles across the BBB to the brain using an electromagnetic actuation scheme.

Keywords: Asymmetrical discontinuous field function, blood–brain barrier (BBB), magnetic drug delivery, magnetic nanoparticles, aggregation.

1. Introduction

In recent years, many nanorobotic systems have emerged for studies in biology [1–5], and developments in magnetic nanoparticles (MNPs) for biomedical applications have considerably exceeded expectations, as the versatile natural properties of MNPs facilitate biological applications such as drug delivery. Functionalized MNPs showed encouraging results in crossing the blood–brain barrier (BBB) [6,7]. Magnetic drug delivery can be used to increase drug uptake. In magnetic drug delivery (MDD), the drug is added to MNPs, which are injected into a blood vessel and circulate throughout the vasculature. An external magnetic field is next applied to achieve the optimal concentration of drug-loaded particles in the desired location [8,9].

MNPs have myriad applications as therapeutic and diagnostic agents. Recent studies of MNPs for MDD applications revealed their magnetic properties, biocompatibility, and toxicity [10]. MNPs have unique optical properties suitable for *in vivo* tracking and are capable of delivering drugs to brain cells [11]. Drug-conjugated MNPs are used for drug delivery [12,13] by applying an external magnetic field to a location of interest in the body.

29 Although drug delivery using a magnetic field has been around for decades [14], recent
30 developments made MNPs feasible for MDD. Studies on MDD focused on simulation and analysis of
31 the captured and retained particles using a constant external magnetic field. Numerical simulations
32 of blood flow and MNP distribution in a realistic brain vessel demonstrated that MDD significantly
33 increases particle capture [15]. Particle size, type and coating, which influence capture efficiency,
34 were studied in a computer simulation; particle retention decreased with increasing particle size [16].
35 However, particle sticking and aggregation were neglected in these simulations.

36 The concentration of MNPs under a constant magnetic field using a Y-shaped bifurcation has
37 been reported [17], and the aggregation of MNPs under a constant magnetic field has been examined
38 experimentally [18]. MNPs reportedly stick to vessel walls due to the low flow velocity [19]. Steering
39 of aggregated microparticles under a constant magnetic field in a Y-shaped channel resulted in the
40 accumulation of aggregates at the bifurcation [20]. A constant magnetic field is used to facilitate
41 passage across the BBB, which is mediated by endocytosis [21]. Real-time *in vivo* monitoring of drug
42 delivery using a constant magnetic field has been evaluated [22]. Moreover, after crossing the BBB
43 under the guidance of a uniform magnetic field, MNPs formed rod-shaped aggregates [23]. Although
44 in [18] sticking was reduced by changing the shape of the magnet, this is not a general solution
45 to sticking; indeed, despite successful passage across the BBB, sticking and aggregation were not
46 considered in [21].

47 We resolved particle sticking by simulating intentional changes in the magnetic field direction
48 [24]. The use of dynamic magnetic actuation (change in field direction) to reduce aggregation was
49 investigated in [25]. The findings in [26] showed that dynamic actuation with a pulse-shaped
50 magnetic field using permanent magnets improves passage through the BBB. To evaluate drug uptake
51 in the brain, time-varying dynamic magnetic actuation was evaluated in the brains of mice. In the
52 absence of a magnetic field, no nanoparticles (NPs) were found in the brain [27]. Using magnetic
53 field function, however, the rate of BBB passage and drug uptake increased significantly [27]. Despite
54 the acceptable performance *in vivo*, aggregation in a magnetic field was not modeled. To improve
55 dynamic actuation for BBB passage, particle aggregation should be modeled.

56 Cluster structure and aggregation were previously evaluated numerically in a two-dimensional
57 (2D) platform [28]. Vartholomeos and Mavroidis developed a simulation platform to aggregate MNPs
58 and increase the magnetic force in a simulation [29]. A computational platform was designed to assess
59 the guidance of aggregated particles under a constant magnetic field [30]. A simulation platform was
60 also developed to deliver aggregated particles under a dynamic magnetic field in a Y-shaped channel
61 [31]. However, a discontinuous magnetic actuation scheme that minimizes aggregation and increases
62 the rate of BBB passage has not been reported to date.

63 In this scheme, the NPs are injected into a vein and circulate through the vasculature. We
64 propose a novel discontinuous asymmetrical dynamic actuation scheme to change the magnetic field
65 and deliver MNPs. This method is aimed at facilitating BBB passage by minimizing aggregation
66 through insertion of a deactivation time (T_{dis}) between each cycle, as shown in Fig. 1. A
67 simulation platform is utilized to assess delivery of aggregated particles under the dynamic actuation
68 scheme. A discontinuous asymmetrical field function (DAFF (t)), which generates a discontinuous
69 unequal alternating magnetic gradient, enables changes in field direction to guide MNPs. The
70 functionality and performance of this approach in terms of particle sticking were evaluated in a
71 realistic three-dimensional (3D) simulation of a vessel. The proposed design improved BBB passage
72 by MNPs and decreased the size of aggregates after BBB passage.

73 This paper is organized as follows: in section 2, the computational model for particle guidance is
74 developed, the concept and design of the DAFF are introduced, and the DAFF is studied for steering
75 MNPs in a Y-shaped channel. In addition, the effects of DAFF on particle sticking are investigated in
76 a realistic 3D vessel simulation. Finally, *in vivo* evaluation of passage through the BBB by MNPs is
77 presented. Section 3 presents the setup of the experiments. We concluded that the proposed scheme
78 increases the rate of BBB passage by MNPs.

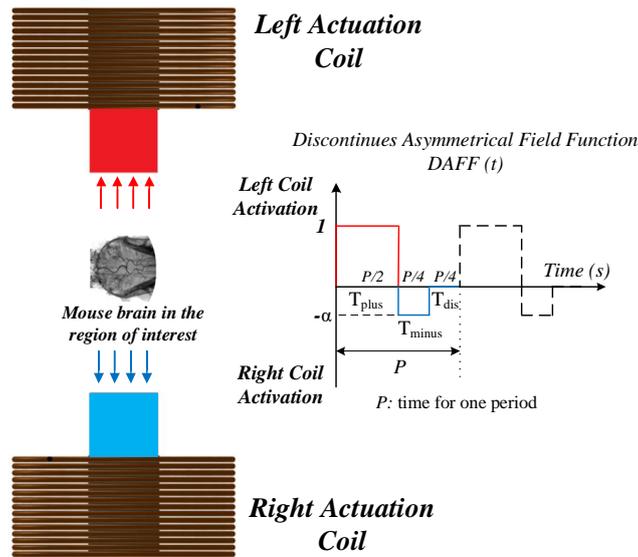


Figure 1. Schematic of the discontinuous magnetic actuation system for drug delivery and blood–brain barrier (BBB) passage using the proposed discontinuous asymmetrical field function (DAFF).

79 2. Results and Discussion

80 2.1. Governing Dynamic Forces in MDD

81 To fully understand MNP aggregation, the forces governing MNP steering are modeled in this
 82 section. Many parameters presented in this section will be used throughout the manuscript; any
 83 changes in them will be stated. The forces depicted in Fig. 2 were considered and the Newtonian
 84 dynamic model is used:

$$m_i \frac{dv_i}{dt} = \mathbf{F}_{MF} + \mathbf{F}_{dip} + \mathbf{F}_{drag} + \mathbf{F}_{CA} + \mathbf{F}_m \quad (1)$$

85 where index i indicates particle i , m_i is the particle mass, v_i is the particle velocity, F_{MF} is the magnetic
 86 force, F_{dip} is the dipole force, F_{drag} is the hydrodynamic drag force, F_m is the gravitational force

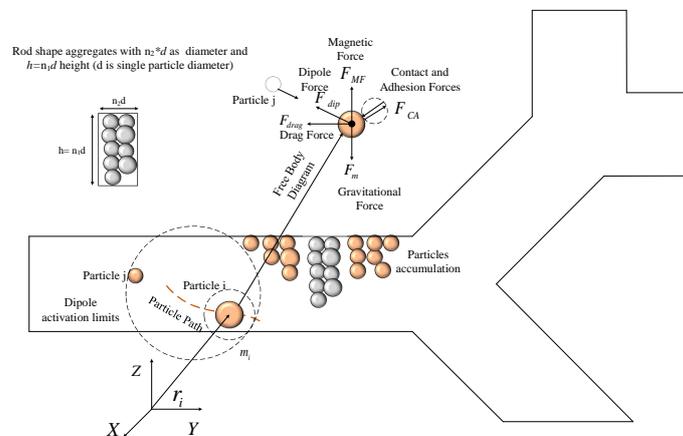


Figure 2. T2 A particle i inside the vessel is considered; the effective forces are shown in the free-body diagram and the geometry of the rod-shape aggregates is illustrated.

87 (gravity and buoyancy), and F_{CA} is the contact-adhesive force. To use Newtonian mechanics, particles
88 are considered to be large enough to exclude the effect of Brownian motion [29,32].

89 The magnetic force is the actuation force used for steering. MNPs exhibit almost hysteresis-free
90 behavior. If the permeability in medium satisfies the relation $\mu_1 = \mu_0$ (μ_0 is the permeability of the
91 free space) and, considering the magnetic polarization (M) as a function of magnetic intensity (H),
92 which has a finite limit of M_{sat} , and the magnetic field is considered large enough to create the finite
93 value M_{sat} , and V is considered to be the volume of the rod-shaped aggregates, then the magnetic
94 force can be modeled as:

$$F_{MF} = V\mu_1 M_{sat} \cdot \nabla H_f \quad (2)$$

95 The rod-shaped aggregates have a diameter of $n_2 d$ and a height of $n_1 d$, with d being the diameter
96 of a single MNP. n_1 and n_2 are the number of particles in the aggregate (the rod-shaped aggregates
97 are shown in Fig. 2). The aggregate volume is represented as $\frac{\pi}{4} n_1 n_2^2 d^3$.

98 F_{dip} is the dipole force, which plays a major role in keeping the particles together. The dipole
99 force is modeled as:

$$F_{dip} = \frac{3\mu_1 m_i m_j}{4\pi r_{ij}^4} (r_{ij} (m_i \cdot m_j) + m_i (r_{ij} \cdot m_j) + m_j (r_{ij} \cdot m_i) - 5r_{ji} (r_{ji} \cdot m_i) (r_{ji} \cdot m_j)) \quad (3)$$

100 where μ_1 is the magnetic permeability of the medium, m_i and m_j are the magnetic moments of the i^{th}
101 and j^{th} particles and r_{ij} is the distance between particles.

During aggregation, the dipole force has two main effects: an initial negligible contribution to
magnetic intensity (H), and a major influence on particle-particle sticking. To model the magnetic
moment, a system of coupled equations must be solved [29,30]. The total magnetic intensity for the
particle of interest is given as:

$$H = H_{ext} + \sum_j^N H_{dip} \quad (4)$$

102 where H_{ext} is the external magnetic intensity, and sum is the accumulated effect of other particles.

The drag (hydrodynamic) force on the particles based on Stokes law is:

$$F_{drag} = -3\pi\eta d(v_p - v_f) \quad (5)$$

103 where v_p and v_f are the particle and fluid velocities, respectively, d is the particle diameter, and η is
104 the fluid viscosity.

105 The gravitational force is yielded by gravity and buoyancy forces as follows:

$$F_m = \frac{1}{6}\pi d^3 (\rho_p - \rho_b) G \quad (6)$$

106 where d is the particle diameter, ρ_p and ρ_b are the particle and blood densities, respectively.

The contact-adhesive forces are generated by particle-particle or particle-surface collisions. The
Hertzian contact model can be expressed as:

$$F_c = k\delta^{\frac{3}{2}} \leftrightarrow P_{dis} < R_i + R_j \quad (7)$$

107 where P_{dis} is the particle-particle distance, R_i is the i^{th} particle radius, R_j is the j^{th} particle radius, k is
108 the spring constant, and δ is deformation.

The adhesive force is also modeled as:

$$F_{Ad} = \tau\pi \left(\frac{3F_c d}{8E^*} \right)^{\frac{2}{3}} \quad (8)$$

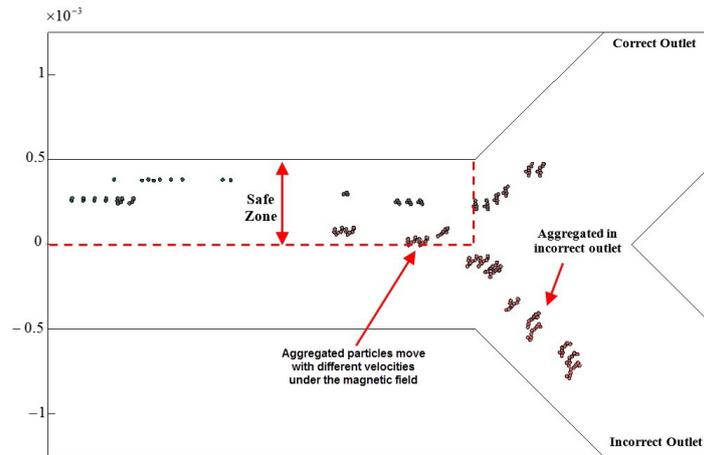


Figure 3. Steering aggregated magnetic nanoparticles (MNPs) in a Y-shaped channel using magnetic actuation.

where τ is the adhesive energy (a constant parameter), d is the equal diameter ($d = 2 * \frac{R_1 R_2}{R_1 + R_2}$), F_c is the contact force, and E^* is the equal elasticity module. The opposite nature of the contact force (separation) and adhesion force (connection) creates the contact adhesive force, which is represented as:

$$F_{CA} = F_{Ad} + F_c \quad (9)$$

109 The trajectories of the MNPs can be determined by incorporating the forces in Eq. 1.

110 2.2. Simulation platform for steering aggregated MNPs in bifurcations

111 A Y-shaped channel that resembles the bifurcation is used in the simulation. The Y-shaped
 112 channel consists of one inlet and two outlets of constant diameter. A steady creeping flow enters
 113 through the inlet and exits via the outlets. Aggregation is considered to occur near the inner boundary
 114 of the vessel. Initially, the particles attract each other due to dipole effects. The contact-adhesive force
 115 balances this effect and mediates MNP aggregation. The magnetic force acts as a body force and
 116 moves the particle toward the direction of application; the drag force resists this movement. These
 117 forces are incorporated into the governing dynamic (Eq. 1), and a system of ordinary differential
 118 equations (ODEs) is formed.

119 In this simulation, 225 particles (800 nm diameter) were used and a system of 900 ODE equations
 120 is solved at each time step. The ODE system is numerically solved using the Runge Kutta method.
 121 The magnetic and drag forces govern the dynamics of the movement of particles inside the vessel. The
 122 magnitude of the magnetic forces varies with the number of aggregated particles in a rod. Therefore,
 123 particle velocity varies according to aggregate size. The number of particles in aggregates determines
 124 the velocity; therefore, aggregate size is used in the simulation to match the experimental data [31,33].

125 Fig. 3 shows a simulation of MNP aggregation within a Y-shaped channel. The rod-shaped
 126 aggregates move based on the magnetic actuation at different velocities, and reach the bifurcation.
 127 Using this simulation platform, which considers the physical parameters in Table 1, guidance can be
 128 evaluated by computing the number of particles that reach the correct outlet. It was assumed that
 129 particles that remain inside the safe zone will be guided to the correct outlet [33]. The safe zone is the
 130 distance between the vessel boundary of the correct outlet and the mid-vessel line (Fig. 3). A high
 131 percentage of particles reaching the correct outlet reflects the delivery performance of the MNPs by
 132 the magnetic field.

Table 1. Simulation Parameters.

<i>Parameter</i>	<i>value</i>
<i>Particle density</i>	6450 kg/m ³
<i>Particle diameter</i>	800 nm
<i>Blood density</i>	1050 kg/m ³
<i>Blood viscosity</i>	0.004 Pa.s
<i>Air relative permeability</i>	1 Dimensionless
<i>Blood relative permeability</i>	1 Dimensionless
<i>Blood temperature</i>	293.15 K

133 2.2.1. The Influential Parameters in Targeting Performance

134 Three coefficients were introduced to investigate the effect of aggregation on guidance. The
 135 guidance performance in a Y-shaped bifurcation depends on the vessel elongation ratio (R_{ve}) for the
 136 vessel geometry, normal exit time (T_c) as an environmental condition, and the force factor (R_f) [24].

137 The normal exit time represented by T_c shows the influence of vessel elongation and flow
 138 velocity. This factor represents the minimum time needed for the aggregated particles to reach the
 139 bifurcation point. In the vascular network, the blood-flow velocity varies between a few millimeters
 140 per second in capillaries to a few centimeters per second in arteries [20]. The normal exit time is
 141 shown in Eq. (10). The designed actuation should be robust to these changes and be able to safely
 142 guide the particle to the desired outlet. To study this effect, the vessel nominal length is considered
 143 to be 10 mm and the normal exit time varies based on the information in Table 2.

$$T_c = \left(\frac{L_v}{V_b} \right) \quad (10)$$

144 where L_v is the vessel length and V_b is the flow velocity.

145 The diameter and length of blood vessels vary; this is represented by the vessel elongation ratio
 146 R_{ve} , which is considered to a dimensionless factor comprising the vessel length to diameter ratio. To
 147 study this parameter, the vessel nominal length is considered to be 10 mm and the R_{ve} is changed
 148 based on the information in Table 2. The vessel elongation factor is:

$$R_{ve} = \left(\frac{L_v}{D_v} \right) \quad (11)$$

149 where L_v is the vessel length and D_v is the vessel diameter.

The magnetic actuation force is mainly affected by two parameters: the magnitude of the magnetic field gradient and the particle size. To evaluate the effect of the actuation force, the force factor is defined as:

$$R_f = (H_g d^3) \quad (12)$$

150 where H_g is the magnetic gradient and d is the particle diameter. The particle diameter is considered
 151 to have a mean value of 800 nm and the force factor used in the simulations is presented in Table 2.

The ability of a constant-direction magnetic field to steer MNPs is reportedly limited by particles sticking to the vessel. This can be solved by alternating the dynamic magnetic actuation [24]. A field

Table 2. Units for Magnetic Properties.

Symbol	Quantity	unit
L_v	Vessel length	10 mm
T_c	Normal exit time	5 s
R_{ve}	Vessel elongation	20, 10, 6.6, 0.5 Dimensionless
R_f	Force Factor	0.3, 0.6, 0.9, 1.2, 1.5, 1.8 pA.m

function ($FF(t)$), which is a unitless multiplier, is proposed to change the direction of the magnetic field by activating the coils sequentially [24]. ($FF(t)$) for all values of t is defined as:

$$-1 \leq FF(t) \leq 1 \quad (13)$$

152 Here, the minus sign indicates the right coil (direction of incorrect outlet) and the plus sign indicates
 153 the left coil (direction of the correct outlet) (Fig. 1). This function defines the magnetic field, and has
 154 two properties: the frequency (Hz) and duty ratio (dimensionless) of activation time. The ratio of the
 155 activation time for the coil in the direction of the correct outlet to the activation time for the coil in the
 156 direction of the incorrect outlet is considered to be 3 to 1. Different frequencies were considered for
 157 simulation of MNP guidance [24]. Using $FF(t)$, the alternating gradient field is defined as:

$$\nabla H_f = FF(t) \nabla H \quad (14)$$

158 Consequently, the actuation force is designed as:

$$F_{MF} = FF(t) VM_{\text{sat}} \cdot \nabla H \quad (15)$$

159 The frequency of the $FF(t)$ (Fig. 4 A) is considered to be 0.5 Hz, which is the best frequency
 160 suggested in [24]. However, the previous simulation did not consider the effects of the aggregation
 161 of MNPs within the magnetic field. A previously developed computational platform (Fig. 3) with
 162 aggregation modeling is used to study the guidance performance of aggregated MNPs. The number
 163 of particles reaching the correct outlet is calculated. The simulation results for aggregated particle
 164 guidance for all conditions in Table 2 are shown in Fig. 4.

165 The simulation results reveal two patterns of aggregated particle guidance with the $FF(t)$
 166 (Fig. 4). By increasing the force factor (from $R_f = 0.3$ to 1.84), the success rate decreases in all
 167 cases. This is because when a higher force is applied, more particles leave the safe zone, and so
 168 guidance performance is decreased by the increase in the force factor. Therefore, an obvious trend
 169 of deterioration is observable for higher force factors. Moreover, a decrease in the vessel elongation
 170 factor results in an increase in the rate of successful guidance (Fig. 4). As the vessel elongation factor
 171 increases, the time needed for the particles to leave the safe zone increases. In this simulation, as the
 172 particles are considered to be aggregated, the normal exit time is not very influential.

173 As illustrated in Fig. 4, the delivery performance of $FF(t)$ is sensitive to parameter changes.
 174 Moreover, the magnetic actuation ($FF(t)$) proposed in [24] does not include the effects of aggregation
 175 and it generates large aggregates that hinder BBB crossing. Therefore, this paper uses a discontinuous
 176 asymmetrical field function to solve these issues.

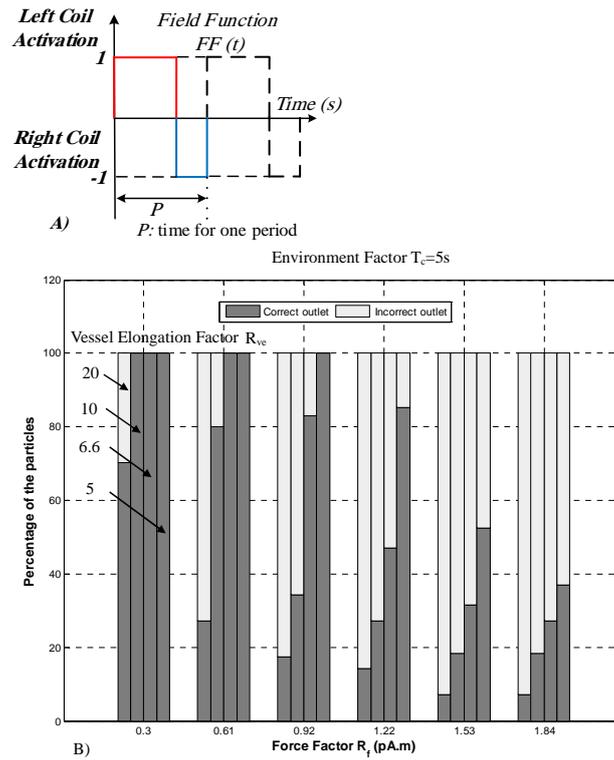


Figure 4. Simulation results for aggregated particle guidance. A) The field function for magnetic actuation, B) The delivery performance in a simulation of a Y-shaped vessel with $d_v=1$ mm, $L_v=10$ mm, $T_n=5$ s and field function (FF) (t) with 6A and duty cycle of 0.5 Hz.

177 2.2.2. The DAFF Design

The magnetic actuation scheme should be modified to reduce the adverse effects of aggregation. Therefore, we propose a DAFF to solve the aggregation issue. The DAFF is a unit-less multiplier with an asymmetric ratio of α and a magnitude of 1. The asymmetry ratio α is used to handle the aggregation effect and keep particles inside the safe zone (illustrated in Fig. 3). The DAFF also alternates the magnitude of the magnetic field sequentially. The $DAFF(t)$ is illustrated in Fig. 1 and for all values of t is defined as:

$$-\alpha \leq DAFF(t) \leq 1 \quad \alpha \leq 1 \quad (16)$$

178 Here, the minus sign indicates the right coil (to the incorrect outlet) and the plus sign indicates
179 the left coil (to the correct outlet), as illustrated in Fig. 1.

180 In the absence of a magnetic force, the aggregated particles disaggregate due to the effects of
181 Brownian and drag forces. T_{dis} is the time of discontinuity, in which both coils are inactive, considered
182 in the DAFF. The DAFF is defined by the activation ratio, discontinuity time (T_{dis}), frequency, and
183 asymmetry ratio (α). DAFF has an activation ratio of 2 to 1 (for the coils) and the T_{dis} is considered to
184 be equal to T_{minus} (Fig. 1). The magnetic actuation force is introduced as:

$$F_{MF} = DAFF(t)VM_{sat} \cdot \nabla H \quad (17)$$

185 The design objective here is to determine the magnitude of α (asymmetry ratio) and frequency
186 so that retains all particles inside the safe zone (Fig. 3). With the designed frequency and asymmetry
187 ratio, the particles will remain in the safe zone and can reach the correct outlet. Utilizing the

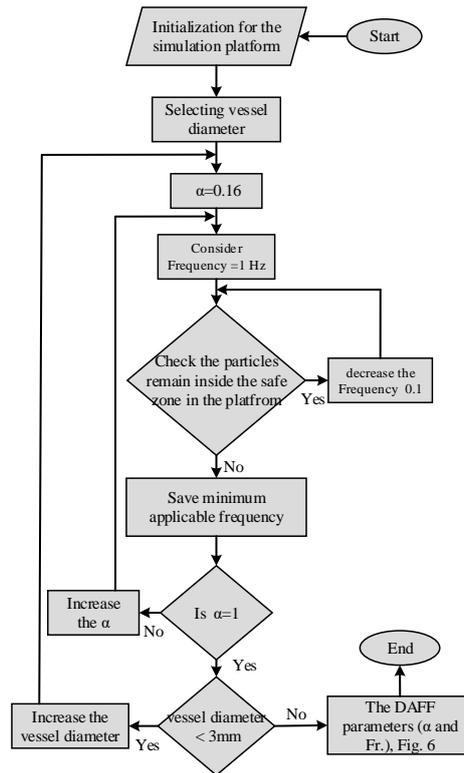


Figure 5. Flowchart of the frequency and α in the DAFF.

188 developed computational platform, the frequency and α are obtained to satisfy the design objective.
 189 The simulation flowchart for the discontinuous asymmetrical field function is shown in Fig. 5.

190 The current applied to the coils is 1, 2, 3, 4, 5, and 6 A [27]. Therefore, the asymmetry ratio α is
 191 considered to be 0.16, 0.33, 0.5, 0.66, 0.83, and 1, respectively. For a predefined bifurcation geometry
 192 with a diameter of 1 mm and length of 10 mm. Initially, the asymmetry ratio α is considered to be
 193 0.16. In step 1, the actuation frequency is considered to be 1 Hz; then, the simulation platform is
 194 used to verify that all particles remain in the safe zone. If all particles remain in the safe zone,
 195 the frequency is decreased in 0.1 Hz increments. This cycle repeats unless the particles exit the safe zone.
 196 The minimum frequency that retains all aggregates inside the safe zone is obtained. In step 2, the
 197 asymmetry ratio α is increased; this process is repeated for different values of α (0.16, 0.33, 0.5, 0.66,
 198 0.83, 1). In step 3, the vessel diameter is changed (2 and 3 mm), and the above process is repeated to
 199 determine the adequate frequency for each vessel diameter. The flowchart in Fig. 5 shows the process
 200 of determining the adequate frequency according to the asymmetry ratio in the DAFF and the vessel
 201 diameter.

202 Fig. 6 shows the relation between frequency and asymmetry ratio (α), based on the flowchart in
 203 Fig. 5. Using the frequency and asymmetry ratio in Fig. 6 for DAFF, 100% guidance is achieved in
 204 the simulation. In addition, Fig. 6 indicates that, for lower asymmetry ratios (α), a lower frequency
 205 can be applied, and the frequency increases with the rise in asymmetry ratio. A high frequency does
 206 not provide sufficient guidance and delivery performance [27,34]. Therefore, a low asymmetry ratio
 207 ($\alpha = 0.133$ and 0.33) and low frequency are used in this study.

208 2.3. *In vitro* study of guidance of MNPs in a Y-shaped channel

209 The experimental setup of the magnetic actuation platform is shown in Fig. 7. Electromagnetic
 210 actuators are designed to generate an adequate magnetic force to steer MNPs within the region of
 211 interest.

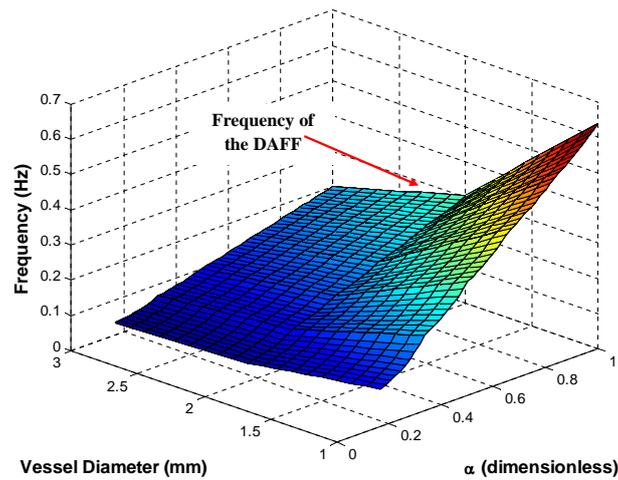


Figure 6. Frequency and asymmetry ratio α for high targeting performance in bifurcations of different diameters.

212 Fig. 8 shows the video image data for steering performance in FF and DAFF experiments, with
213 the aim of providing a qualitative understanding of the different guidance behaviors of the FF and
214 DAFF.

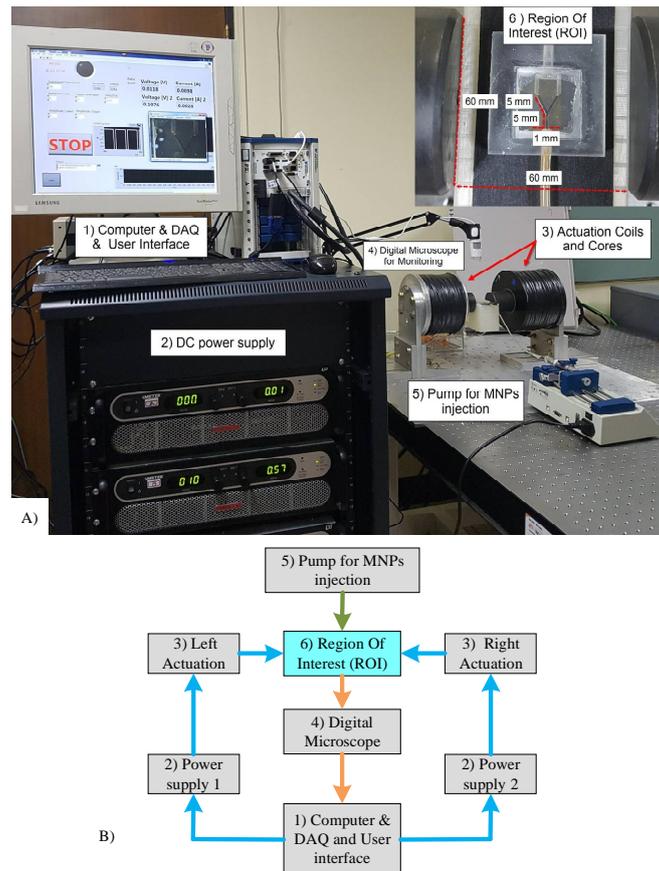


Figure 7. A) The electromagnetic actuator comprises two coils (5,000 turns and diameter of wire $d_w = 1.0$ mm) with two cores to increase the magnetic field density (cobalt-iron alloy VACOFLUX 50, VACUUMSCHMELZE, German); the cores are 19.5 cm in length and 6 cm in diameter. Two power supplies (AMETEK SGA 600/17, 10 kW) are utilized to generate currents of up to 6 A (gradient field strength, 2.8 T/m) in the experiments. B) Schematic of the system.

215 Aggregated particles move through the channel, as shown in the supplementary video. The
 216 aggregates are oriented along the direction of the main magnetic field and move with the flow. In
 217 the absence of a magnetic field, particles flow similarly through both outlets. As the magnetic field
 218 with FF (0.5 Hz, 6 A) is applied, the aggregates move toward the correct outlet. A sudden change in
 219 the magnetic field results in aggregates entering the incorrect outlet (Fig. 8A) (supplemental video).
 220 Some aggregates accumulate at the branch of the channel and the boundary of the vessel; these form
 221 stationary aggregates.

222 Fig. 8B shows combined images obtained by averaging multiple video frames. These plots show
 223 aggregate accumulation during the steering experiments. The black parts of the images represent
 224 areas with the highest density of aggregates. Consistent with the simulation platform described
 225 in the previous section, these results represent the scenario in which the guidance performance of
 226 the aggregates fluctuates under FF and many particles enter the incorrect outlet. The formation of
 227 rod-shaped aggregates is also verified in this image. This phenomenon can be observed in Fig. 8B.
 228 Although a pulsed magnetic field reduced blood clotting compared with a constant magnetic field
 229 [20,30], stationary aggregates and aggregates entering the wrong outlet can lead to blood clotting.
 230 Therefore, the DAFF is proposed to prevent blood clotting caused by aggregates.

231 As the magnetic field with DAFF (0.144 Hz, $\alpha = 0.16$) is applied, the aggregates move smoothly
 232 toward the correct outlet (Fig. 8C and supplemental video). The size of the aggregates is reduced
 233 significantly and stationary aggregates do not appear. Fig. 8D shows combined images. Black parts

234 of the images represent areas with the highest density of MNPs. These results confirm that the DAFF
 235 improves guidance of the MNPs. The DAFF also reduced the size of aggregates.

236 Three differences between Fig. 8D and B are evident. The size of aggregates is reduced by use
 237 of the DAFF for steering, aggregate fluctuations and entry to the incorrect outlet are minimized, and
 238 there are no stationary aggregates in the incorrect outlet or at the boundary. Statistical analysis of
 239 the images in Fig. 8B and D verifies these phenomena. Fig. 8E shows that accumulation of particles
 240 in the correct outlet is twofold greater than that with the DAFF, which indicates that the aggregates
 241 are larger. Moreover, particles are absent from the incorrect outlet with DAFF, but for FF, 8.5% of
 242 the incorrect outlet is covered with MNPs. These results can be also seen in Fig. 8B and D and the
 243 supplementary movie. By eliminating stationary aggregates and reducing aggregate size, the DAFF
 244 reduces the risk of blood clotting.

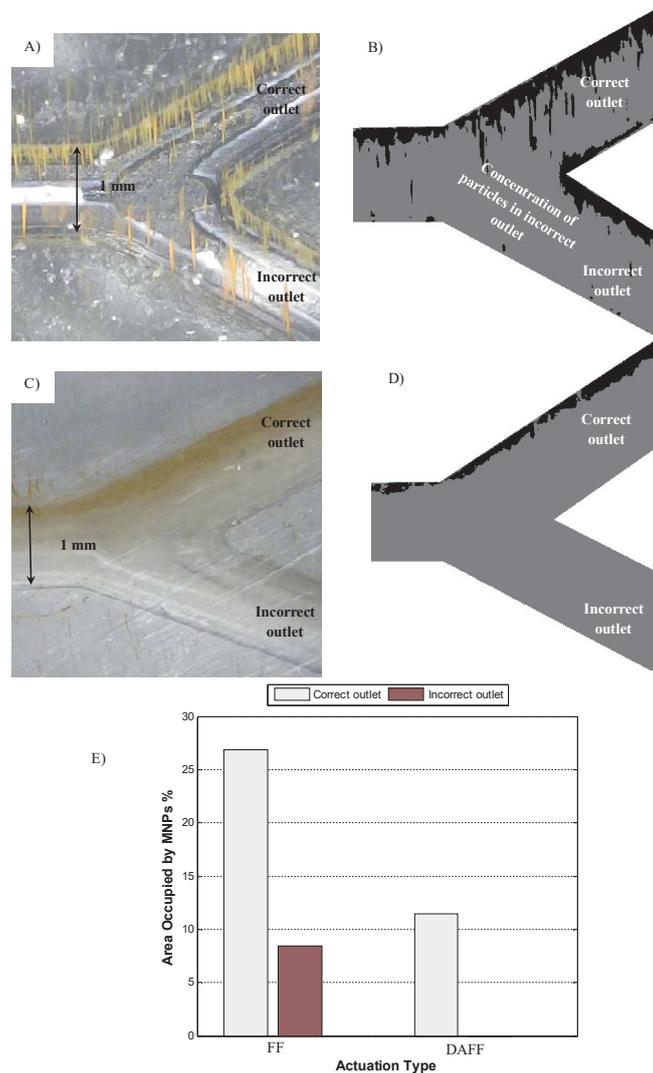


Figure 8. Video image analysis of the steering performance of a Y-shaped bifurcation. A) Raw image for a field function with (6A, 0.5 Hz). B) Combined images obtained from averaging several hundred frames (6A, 0.5 Hz). C) Raw image under asymmetrical discontinuous field function with (6A, 0.14 Hz and $\alpha=0.16$). D) Combined images obtained from averaging several hundred frames (6A, 0.14 Hz and $\alpha=0.16$). E) The percentage of accumulated NPs in the correct and incorrect outlets under FF and DAFF.

245 *2.4. Realistic model simulation*

246 To study the effects of the DAFF, a realistic 3D model was simulated in COMSOL. A
 247 special procedure was used to extract data from a magnetic resonance image (MRI) and create a
 248 computer-aided design (CAD) model [35]. The model was imported into COMSOL Multiphysics
 249 to assess particle trajectory. The realistic model consists of one inlet and six outlets with different
 250 diameters.

251 The average inlet velocity is selected based on a realistic blood velocity (10 mm/s) and the CFD
 252 module of COMSOL is used to obtain the velocity profiles in all channels. Other parameters are
 253 included in the simulation using the values in Table 1. The experimental studies in [36] suggested that
 254 30% of MNPs are single particles and the magnetic actuation cannot guide them. In the simulation,
 255 1,000 800-nm-diameter particles are realized uniformly in the inlet and their trajectories are recorded.
 256 To illustrate the aggregation effects, 30% of the particles are considered to be single particles, and 70%
 257 to be aggregates. Based on the aggregate geometry (Fig. 2), the equal diameter is considered to be:

$$d_{eq} = \frac{\pi}{2} n_1 n_2 d^3 \quad (18)$$

258 where n_1 and n_2 are simulation parameters for the geometry of rod-shaped aggregates (Fig.
 259 2), and d is the particle diameter. The equal radius for the aggregates is considered to match the
 260 experimental results in [31]. Guidance for delivering MNPs under the designed actuation is studied
 261 statistically, and the number of particles reaching each outlet is calculated using the trajectory module
 262 of COMSOL.

263 To assess differences in particle trajectories, the simulation time is initially considered to be $T_s=7s$
 264 for both $FF(t)$ and $DAFF(t)$; the trajectories are simulated in Fig. 9. Although FF resolves the sticking
 265 issue during movement of the MNPs, a sudden position change is observed and the particles reach the
 266 opposite side, which leads to MNP fluctuations within the vessel and limits guidance performance.
 267 By contrast, the DAFF yields smoother movements, which indicates stable steering performance.

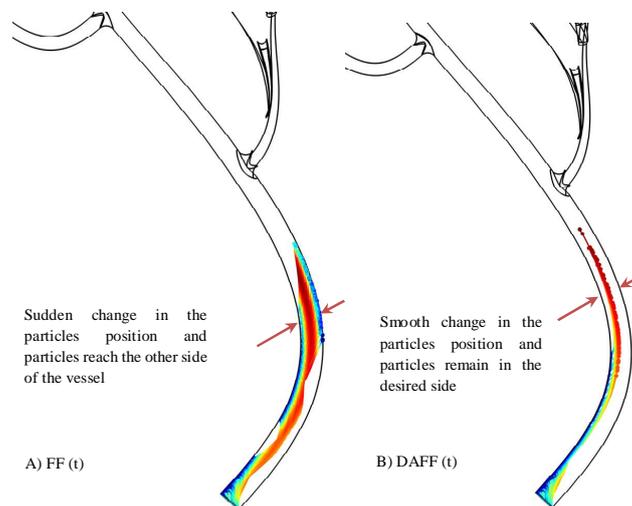


Figure 9. Particle tracking simulation of $T_s = 7s$ for A) a field function ($FF(t)$) and B) a discontinuous asymmetrical field function ($DAFF(t)$).

268 Fig. 10A shows the simulated vessel geometry. The effects of magnetic functions are studied in
 269 this simulation. Fig. 10B shows that in the absence of a magnetic field, only 13.7% of the particles
 270 reach the targeted outlet, and particles are distributed based on the drag force effects (Fig. 10B shows
 271 the delivery performance). Fig. 10C shows the effects of a constant magnetic field, which exacerbates
 272 the sticking issue; 73.7% of the particles remain within the vessel and only 3% reach the outlet. By
 273 contrast, although the field function (6 A and 0.5 Hz) resolves the sticking issue and 3.9% of the

274 particles remain in the vessel (Fig. 10D), the number of particles in the targeted outlet increases only
 275 slightly to 11.4%. In comparison, for DAFF with $\alpha = 0.166$ and a frequency of 0.144 Hz (Fig. 10E),
 276 the number of particles reaching the targeted outlet increased significantly (72.2% for DAFF) due to
 277 the smooth movement of the particles in the vessel. By alternating the field direction, outlet 6 is also
 278 considered for delivery; using the same DAFF in this direction, 76.8% of the particles are delivered.

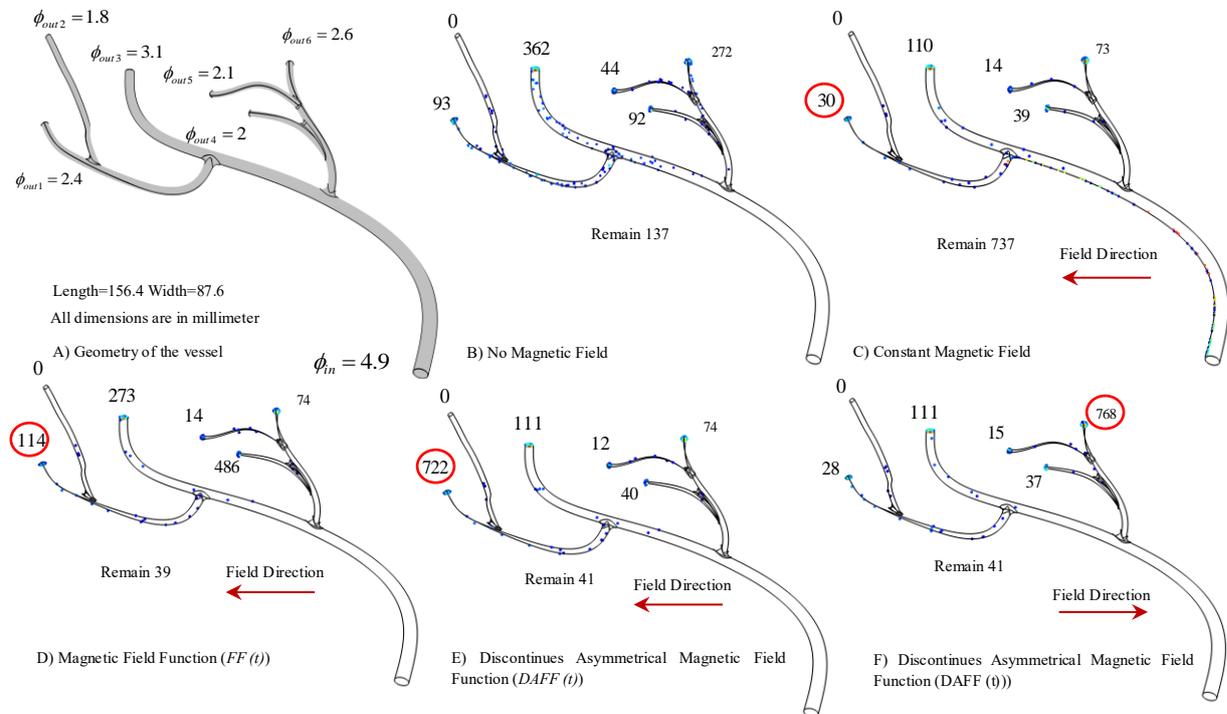


Figure 10. The simulation of the MNP distribution in a realistic vessel under the different designed actuation functions. The number close to each outlet is the number of particles reaching that outlet: A) the realistic vessel geometry; B) the distribution of particles under a drag force in the absence of a magnetic field; C) a constant magnetic field; D) the FF; and E) the discontinuous asymmetrical FF.

279 2.5. Passage of the BBB

280 [37] confirmed the passage of NPs through blood vessels *in vivo* under a magnetic force. They
 281 show the BBB being crossed under a magnetic field inside vessels using atomic force microscopy
 282 (AFM). In this section, we show the particles after crossing the BBB under a magnetic field, which is
 283 in agreement with the results in [27,37].

284 Superparamagnetic iron oxide (SPIO) NPs satisfy the conventional cytotoxicity assessment, but
 285 once they are exposed to a static magnetic field their aggregation adversely affects their toxicity [38].
 286 However, the coating reduces both the aggregation and toxicity of the NPs [39]. One of the main
 287 objectives of our paper was to reduce aggregation by using discontinuous asymmetrical magnetic
 288 actuation. Therefore, the combined effects of coating and DAFF have a positive effect on reducing
 289 toxicity.

290 Pulse-shaped magnetic fields enhance passage through the BBB [26]. However, the functionality
 291 is limited by unmodeled aggregation. The *in vitro* experiments in this paper showed the destructive
 292 effect of aggregation. Therefore, the DAFF is designed to disaggregate the MNPs and improve the
 293 delivery of NPs to the brain. To examine the effects of the proposed actuation scheme *in vivo*, several
 294 experiments were conducted using the experimental setup in Fig. 7 and test subjects were positioned
 295 inside the ROI (Fig. 1).

296 Fluorescent MNPs (FMNPs) were injected into mice via the tail vein and then exposed to
 297 magnetic field conditions for 10 mins. FMNP uptake in the brain was verified using confocal
 298 microscopy. Fig. 11 shows confocal microscopy images of mouse brains under DAFF (Fig. 11(A)), FF
 299 (Fig. 11(B)), and no magnetic field (Fig. 11(C)). We first analyzed the brains of mice in the absence
 300 of a magnetic field; no accumulation of FMNPs in the brain was observed (Fig. 11C). FMNP uptake
 301 and transport were significantly higher for all magnetic actuations (Fig. 11D 1-2) compared with
 302 the control group (Fig. 11D 3). Interestingly, compared with the best condition for FF, which was
 303 introduced in [27], the rate of particle transport across the BBB was increased significantly (1.5-fold)
 304 under condition 1 (DAFF, $\alpha = 0.16$), which showed that a discontinuous asymmetrical field function
 305 improved FMNP uptake and transport to the mouse brain compared with FF (Fig. 11D).

306 Fig. 12 shows the average size of MNPs in the brain after crossing the BBB. Fig. 12A and B
 307 illustrates particle detection and categorization after BBB crossing under DAFF and FF. Fig. 12B shows
 308 the average size of aggregates. Aggregates in condition 2 (FF) had a larger average size than those
 309 in condition 1 (DAFF). Therefore, DAFF can be used to enhance the transport of MNPs across the
 310 BBB, while resulting in markedly smaller aggregates. More importantly, our results demonstrate the
 311 importance of exploring the effects of variation in the magnetic field in the context of *in vivo* drug
 312 delivery applications.

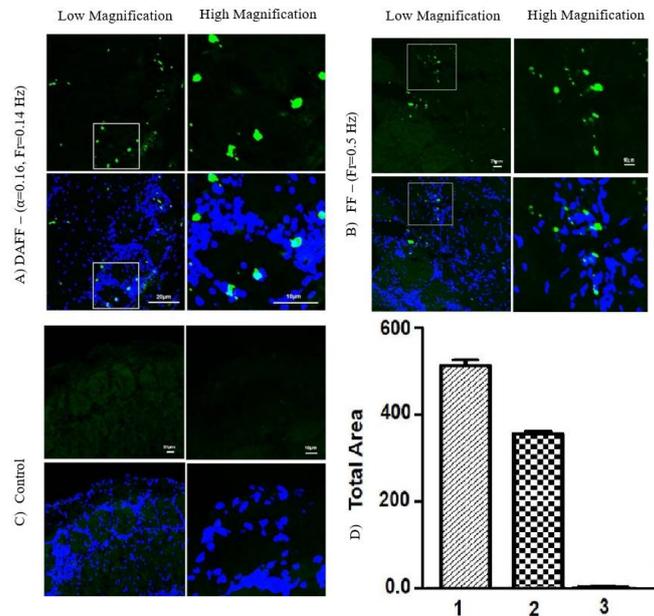


Figure 11. Confocal microscopy images of brain tissue samples: A) $DAFF(t)$, 6 A, $\alpha = 0.16$, 0.144 Hz, B) $FF(t)$, 6 A, 0.5 Hz [27], C) control, and D) MNP accumulation. Data are the mean \pm SEM of triplicate experiments ($n = 3$), 1) $DAFF(t)$, 6 A, $\alpha = 0.16$, 0.144 Hz, 2) $FF(t)$, 6 A, 0.5 Hz, and 3) control.

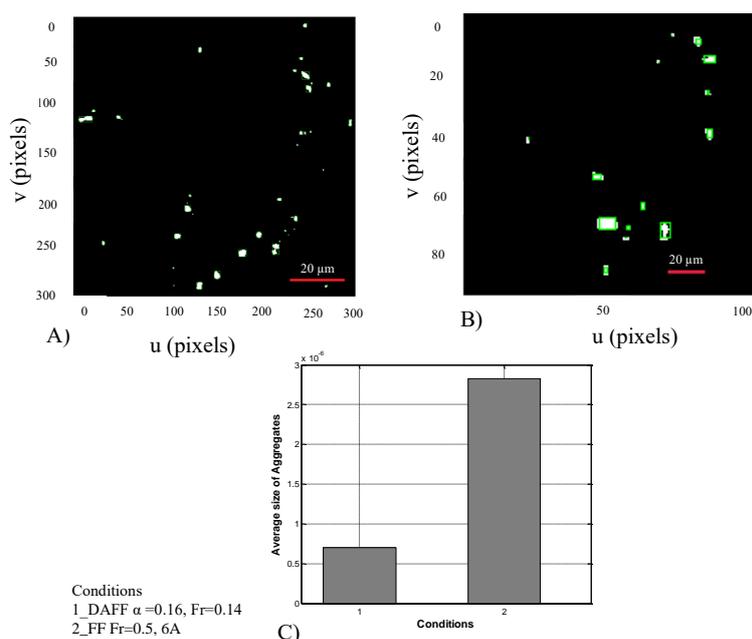


Figure 12. Aggregation of fluorescent MNPs (FMNPs) after crossing the BBB with different magnetic FFs. Aggregates under A) discontinuous asymmetrical field function (DAFF) and B) FF. C) MNP accumulation under 1) $DAFF(t)$, 6 A, $\alpha = 0.16$, 0.144 Hz and 2) $FF(t)$, 6 A, 0.5 Hz.

313 3. Experimental Section

314 3.1. System setup

315 The region of interest is 60 mm in diameter at the center of the actuation system. The
 316 electromagnetic actuator comprises two coils (5,000 turns, wire diameter $d_w = 1.0$ mm) with two cores
 317 to increase the magnetic field intensity (cobalt-iron alloy VACOFLUX 50; VACUUMSCHMELZE,
 318 Hanau, Germany); the cores are 19.5 cm in length and 6 cm in diameter. Two power supplies (SGA
 319 600/17, 10 kW; AMETEK, Berwyn, PA, USA) are used to generate currents of up to 17 A (maximum
 320 gradient field strength, 7.9 T/m). In the experiments, a maximum current of 6 A (2.8 T/m) is used
 321 [34]. An NI PXIe 8135 is used to control the coils and a digital microscope is used to monitor the
 322 MNPs.

323 3.2. In vitro study

324 To assess the DAFF experimentally, magnetic silica particles (SiMAG-Silanol, 750 nm diameter;
 325 Chemicell GmbH, Berlin, Germany) were guided within a Y-shaped channel using the proposed
 326 dynamic magnetic actuation. A Y-shaped channel with a length of 5 mm and diameter of 1 mm,
 327 with equal stream flows in both outlets, is used to study guidance performance.

328 3.3. In vivo study

329 Fluorescent carboxyl magnetic particles Nile Red (FMNPs), 1% w/v (CATALOG NO:
 330 FCM-02556-2), were purchased from Spherotech (Libertyville, IL, USA). The NPs were 0.20–0.39
 331 μm in diameter and were used in a previous study of drug delivery to the brain [27]. Nile Red
 332 is polymerized inside the core of the beads during the manufacturing process. In brief, the bead
 333 is polymerized in the first step with the Nile Red, magnetite, and styrene. The fluorescent tag is
 334 attached with NPs (FMNPs) and the excitation spectra of these FMNPs ranged from 400 to 500 nm,

335 and showed highly efficient fluorescence in the FITC channel at 488 nm when observed under a
336 confocal laser scanning microscope (FLUOVIEW FV1000; Olympus, Tokyo, Japan), with an argon
337 ion laser. The power of the laser was 20%. During the confocal microscopy experiment, we used
338 DAPI dye to label the nuclei of the brain cells. To trace the FMNPs inside the mouse brain, the dye
339 was attached to the magnetic particles before injecting them into the mouse, so there was no need
340 for additional staining with the same dye to trace these particles inside the brain. The FMNPs were
341 traced inside the brain with the help of the fluorescent molecules already attached to the magnetic
342 particles; these were visible in the FITC channel at 488 nm (Figure. 11)

343 Male wild-type C57BL/6N mice (25–30 g, 8 weeks old) were purchased from Samtako Bio
344 (Gyeonggi-do, South Korea). The mice were acclimatized for 1 week in the university animal house
345 under a 12-h/12-h light/dark cycle at 23 °C and 60% humidity, and provided with food and water *ad*
346 *libitum*. The mice were divided randomly into the following groups: A) DAFF(t), 6 A, $\alpha = 0.16$, 0.144
347 Hz, B) FF(t), 6 A, 0.5 Hz, and C) Control. The mice in groups A and B received 0.4 mL of FMNPs
348 via intravenous (i.v.) injection and were then exposed to the magnetic field for 10 minutes. The
349 control animals were given 0.4 mL of 0.9% saline solution i.v. The mice were euthanized following
350 the treatments. All efforts were made to minimize the number of mice used and their suffering. The
351 experimental procedures were approved by the Animal Ethics Committee of the Division of Applied
352 Life Sciences, Department of Biology, Gyeongsang National University, South Korea.

353 Brain tissues from all of the groups were collected after the treatments. Transcardial perfusion
354 was performed with $1 \times$ phosphate-buffered saline (PBS) followed by 4% ice cold paraformaldehyde.
355 The brain tissues were post-fixed overnight in 4% paraformaldehyde and then transferred to 20%
356 sucrose until they sank to the bottom of the tube. The brains were frozen in OCT (Tissue-Tek O.C.T.
357 compound; Sakura Finetek USA, Torrance, CA, USA) and then cut into 14- μ m sections in the coronal
358 plane with a CM 3050S cryostat (Leica, Wetzlar, Germany). The sections were thaw-mounted on
359 Probe-On positively charged slides (Thermo Fisher Scientific, Waltham, MA, USA) and stored at -70
360 °C.

361 The brain tissue slides were dried overnight and then washed twice with 0.01M PBS for 15 min
362 each. The tissue sections were stained with DAPI for 10 min, rinsed with PBS, and glass coverslips
363 were mounted on the slides with a fluorescent mounting medium. Images were captured using a
364 confocal microscope (FLUOVIEW FV 1000; Olympus).

365 4. Conclusion

366 A novel magnetic field function design that can minimize aggregation effects was proposed.
367 The proposed discontinuous asymmetrical field function was simulated by a computational platform
368 to study targeting performance in a Y-shaped vessel. A discontinuous asymmetrical field function
369 was designed to achieve guidance performance of 100%. Then, we showed experimentally that the
370 proposed discontinuous asymmetrical field function can increase delivery performance via steering
371 at the bifurcation *in vitro*. The size of aggregates is also reduced in comparison with FF. Furthermore,
372 stationary aggregates are absent in the presence of a DAFF. *In vivo* experiments also revealed the
373 effectiveness of DAFF in terms of BBB passage. Image analysis reveals that, compared with FF, DAFF
374 results in the generation of smaller aggregates after passage of the BBB. DAFF (6 A, $\alpha = 0.16$, 0.144
375 Hz) performed the best at BBB passage and drug uptake. The new actuation scheme, which was
376 examined experimentally for MNP guidance and passage of the BBB, shows promising results. The
377 mechanism of BBB passage, and determination of the optimum actuation function to enhance BBB
378 passage, should be the subjects of future work.

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383 J.Y. Analyzed the data. All authors read and approved the manuscript.

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